

## PATENT ABSTRACTS OF JAPAN

(11)Publication number : 58-035025

(43)Date of publication of application : 01.03.1983

(51)Int.Cl.

B21D 22/16

(21)Application number : 56-132151

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(22)Date of filing : 25.08.1981

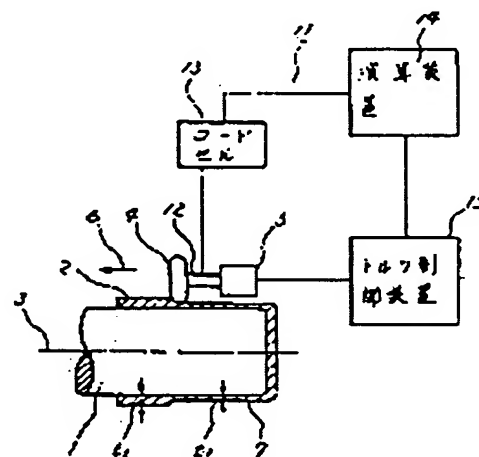
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## (54) FORMING METHOD BY SPINNING

## (57)Abstract:

**PURPOSE:** To manufacture a high-precision thin tube body with uniform thickness in a spinning forming method, by detecting the deviated thickness pattern of a tube body to be worked from a working force applied to a working roller, and thus controlling the torque of a roller driving motor.

**CONSTITUTION:** A thick cylindrical workpiece 2 is rotated by being fitted to a mandrel 1, and while a motor 5 is rotated, it is allowed to abut on the work piece 2 from one end to start spinning formation. At this time, the pattern output of a load cell 13 which detects a working force applied to the roller 4 due to variation in the thickness of the workpiece 2 is supplied to an arithmetic device 14 and processed according to a preset arithmetic program to supply the output to a torque controller 15. On the basis of this input, the torque of the motor 5 is controlled to regulate the draft of the roller 4, thus obtaining a thin tube body 7 which is free of deviated thickness and has uniform thickness.



## LEGAL STATUS

[Date of request for examination]

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's decision of rejection]

[Date of requesting appeal against examiner's decision of rejection]

[Date of extinction of right]